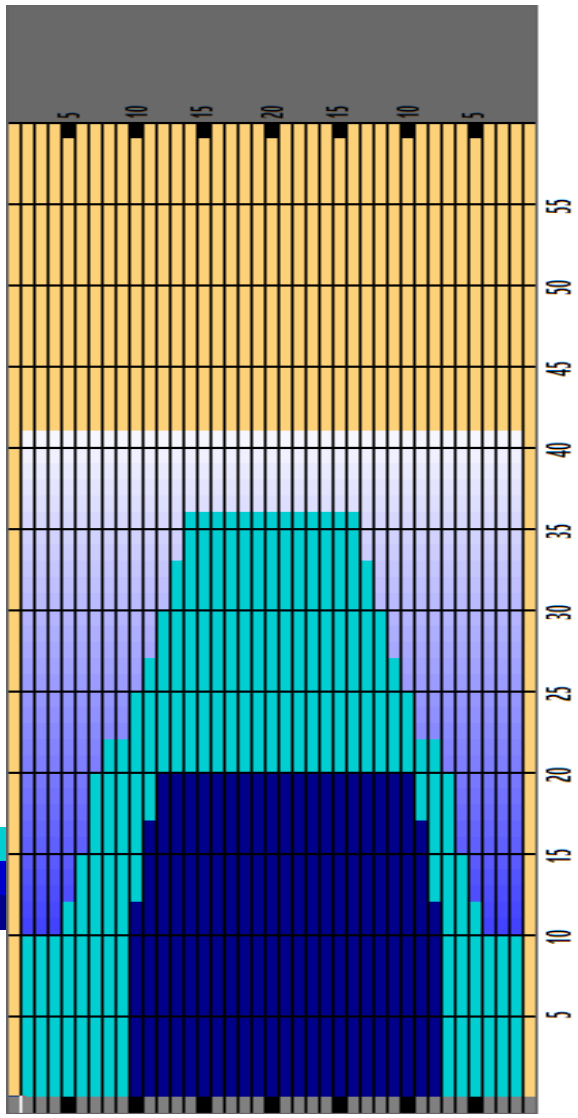
FLEX Ligaölung für HL Da. und He. + RL He. 2017/2018

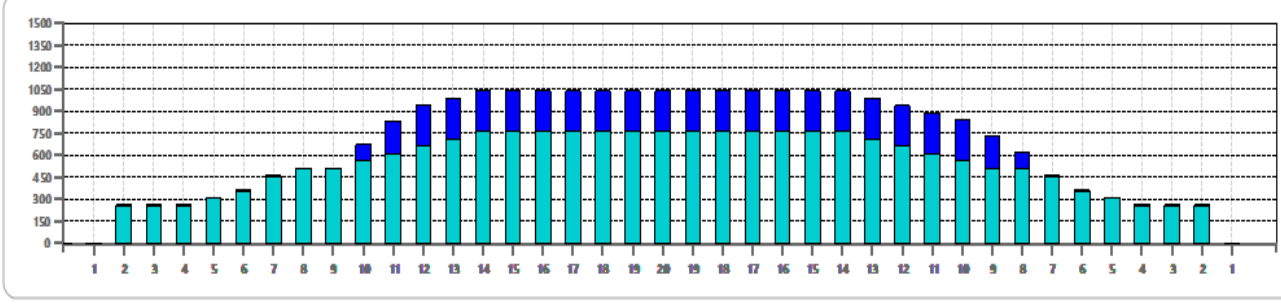
Oil Pattern Distance	41	**Reverse Brush Drop**	34	**Oil Per Board**	Multi ul
Forward Oil Total	21.005 mL	**Reverse Oil Total**	5.885 mL	**Volume Oil Total**	26.89 mL
Tank Configuration	ALT	**Tank A Conditioner**	KEGEL	**Tank B Conditioner**	KEGEL

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	53	18	4	185	0.0	10.2	10.2	9805
2	5L	5R	1	50	18	3	31	10.2	12.7	2.5	1550
3	6L	6R	1	50	18	3	29	12.7	15.2	2.5	1450
4	7L	7R	2	50	18	3	54	15.2	20.3	5.1	2700
5	8L	8R	1	50	18	3	25	20.3	22.8	2.5	1250
6	10L	10R	1	50	18	3	21	22.8	25.3	2.5	1050
7	11L	11R	1	50	18	3	19	25.3	27.8	2.5	950
8	12L	12R	1	50	18	3	17	27.8	30.3	2.5	850
9	13L	13R	1	50	22	3	15	30.3	33.4	3.1	750
10	14L	14R	1	50	22	3	13	33.4	36.5	3.1	650
11	2L	2R	0	50	26	2	0	36.5	41.0	4.5	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	0	41.0	20.0	-21.0	0
2	12L	10R	1	55	22	3	19	20.0	16.9	-3.1	1045
3	11L	9R	2	55	18	4	42	16.9	11.8	-5.1	2310
4	10L	8R	2	55	18	4	46	11.8	6.7	-5.1	2530
5	2L	2R	0	50	18	4	0	6.7	0.0	-6.7	0



Cleaner Ratio Main Mix	5:1	Forward
Cleaner Ratio Back End Mix	5:1	Reverse
Cleaner Ratio Back End Distance	59	Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200| 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.1	1.49	1.01	1.01	1.29	3.1